



Rubber table (part 1)

| Materials we work with include: | Natural rubber | Buna rubber | Ethylene propylene diene rubber | Butyl rubber | Nitrile rubber | Hydrated nitrile rubber | Chloroprene rubber |
|---|----------------|-------------|---------------------------------|--------------|----------------|-------------------------|--------------------|
| International abbreviation | NR | t | EPDM | IIR | NBR | H-NBR | CR |
| The basic elastomer's trade name | SMR | Buna | Buna EP | Butyl | Perbunan | Therban | Neoprene |
| | | Solprene | Keltan | | Kryncac | Zetpol | Baypren |
| | | Krylene | Vistalon | | | | Butaclor |
| The compound's physical properties | | | | | | | |
| Shore A hardness from - to | 30-90 | 35-95 | 30-90 | 30-70 | 40-95 | 40-90 | 40-90 |
| Tensile strength up to... MPa N/mm ² | 30 | 25 | 20 | 20 | 25 | 30 | 25 |
| Compression set | + | + | + | - | + | + | O |
| Abrasion resistance | ++ | + | + | + | + | ++ | + |
| Tongue-tear resistance (also impact strength - structural rigidity) | ++ | + | + | + | + | + | + |
| Elasticity | ++ | + | + | - | + | + | + |
| Usable in the temperature range from... to... °C | -50/+80°C | -50/+90°C | -50/+130°C | -40/+120°C | -40/+100°C | -30/+175°C | -40/+100°C |
| Electronic leakage resistance | ++ | + | ++ | + | - | O | - |
| Resistance to swelling in: | | | | | | | |
| Mineral oil (dependent on aromatics, additives contained) | - | - | - | - | ++ | ++ | O |
| Aliphatic hydrocarbons like benzine | - | - | - | - | + | + | O |
| Aromatic hydrocarbons like benzol and toluol | - | - | - | - | - | - | - |
| Chlorinated hydrocarbons like trichloroethylene | - | - | - | - | - | - | - |

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|---------------------------------|----------------|-------------|---------------------------------|--------------|----------------|-------------------------|--------------------|
| Resistance to: | | | | | | | |
| concentrated acids | | O | ++ | + | O | O | + |
| diluted acids | | O | ++ | ++ | O | O | + |
| Oxygen/ozone | | O | ++ | ++ | O | + | + |
| Sunlight | | - | ++ | ++ | O | + | ++ |

Rubber table (part 2)

| Materials we work with include: | Epichlorohydrin | Polynorbornene rubber | Silicone rubber | Methyl fluorosilicone rubber | Fluoro rubber | Acrylate ethylene copolymers |
|---|-----------------|-----------------------|-----------------|------------------------------|---------------|------------------------------|
| International abbreviation | ECO | PNR | MVQ | MFQ | FPM | AEM |
| The basic elastomer's trade name | Hydrin | Norsorex | Siloprene | Siloprene | Viton | Vamac |
| | Herchlor | | Blensil | Blensil | Fluorel | |
| The compound's physical properties | | | | | | |
| Shore A hardness from - to | 50-90 | 15-40 | 30-85 | 40-80 | 55-90 | 40-90 |
| Tensile strength up to... MPa N/mm ² | 15 | 10 | 8 | 8 | 20 | 15 |
| Compression set | + | O | ++ | ++ | + | + |
| Abrasion resistance | O | - | - | - | O | + |
| Tongue-tear resistance (also impact strength - structural rigidity) | + | - | - | - | + | + |
| Elasticity | O | O | + | + | - | + |
| Usable in the temperature range from... to... °C | -40/+120°C | -40/-90°C | -60/+250°C | -50/+200°C | -20/+200°C | -40/+150°C |
| Electronic leakage resistance | - | + | ++ | ++ | - | + |

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| Materials we work with include: | Epichlorohydrin | Polynorbornene rubber | Silicone rubber | Methyl fluorosilicone rubber | Fluoro rubber | Acrylate ethylene copolymers |
|---|-----------------|-----------------------|-----------------|------------------------------|---------------|------------------------------|
| Resistance to swelling in: | | | | | | |
| Mineral oil (dependent on aromatics, additives contained) | ++ | - | O | + | ++ | + |
| Aliphatic hydrocarbons like benzine | + | - | - | + | ++ | + |
| Aromatic hydrocarbons like benzol and toluol | - | - | - | - | + | O |
| Chlorinated hydrocarbons like trichloroethylene | - | - | - | - | ++ | - |
| Resistance to: | | | | | | |
| concentrated acids | - | - | - | O | ++ | - |
| diluted acids | + | O | - | O | ++ | O |
| Oxygen/ozone | + | + | ++ | ++ | ++ | ++ |
| Sunlight | + | + | ++ | ++ | ++ | ++ |